

# TOYOTA 2024 ALL MODELS PRE-DELIVERY SERVICE CHECK SHEET

Market: USA and Mexico

May 2023

<b>BEFORE INSPECTION</b>	
1. Complete vehicle-specific PDS procedures (reference the applicable TSB) <input type="checkbox"/>	
<b>FUNCTIONAL OPERATION</b>	
Apply the parking brake, turn the vehicle on (engine off/ready off), place the gear selector in "R," turn on the lights and rear defogger, unlock all doors, and release the fuel door, trunk, and hatch.	
1 Check dome, courtesy, map, and sun visor lights* <input type="checkbox"/>	
! 2 Check warning/indicator lights, buzzers, gauges, horn <input type="checkbox"/>	
3 Check windshield wipers and washers <input type="checkbox"/>	
! 4 Check headlights, instrument lights, dimmer switch, turn signals, emergency flashers, and brake lights <input type="checkbox"/>	
5 Check inside/outside rear view mirror operation/adjustment <input type="checkbox"/>	
6 Check rear defogger/rear view mirror defogger* <input type="checkbox"/>	
7 Check USB and 12V power outlet(s) <input type="checkbox"/>	
8 Check audio/navigation* systems and set clock* <input type="checkbox"/>	
9 Check for OTA updates and apply (if applicable) <input type="checkbox"/>	
! 10 Check backup camera operation <input type="checkbox"/>	
11 Check sliding roof* <input type="checkbox"/>	
12 Verify the SOS button is illuminated green, and there is NO IG-ON audible error message** <input type="checkbox"/>	
13 Install shift-lock override button cover* <input type="checkbox"/>	
14 Check multi-information display and trip information on center display* <input type="checkbox"/>	
15 Check passenger airbag system cutoff switch and light* <input type="checkbox"/>	
16 Check rear seat entertainment system operation* <input type="checkbox"/>	
17 Check rear sunshade operation* <input type="checkbox"/>	
! 18 Check parking assist system* <input type="checkbox"/>	
19 Check Automatic Door Lock (ADL) function* <input type="checkbox"/>	
20 Check seat memory operation* <input type="checkbox"/>	
! 21 Check seat and seatbelt operation <input type="checkbox"/>	
22 Check window operation <input type="checkbox"/>	
<b>WALKAROUND INSPECTION</b>	
1 Check door and door lock operation/theft deterrent system using each key fob* <input type="checkbox"/>	
2 Check that child safety door locks are in normal (unlocked) position* <input type="checkbox"/>	
! 3 Check all exterior lighting <input type="checkbox"/>	
4 Check luggage compartment light* and trim appearance <input type="checkbox"/>	
5 Adjust spare tire pressure and inspect for damage* <input type="checkbox"/>	
6 Check jack and tool or emergency tire puncture repair kit installation* <input type="checkbox"/>	
! 7 Check headlight aim <input type="checkbox"/>	
<b>UNDER HOOD</b>	
1 Check engine oil level (if equipped with dipstick)* <input type="checkbox"/>	
2 Check brake, clutch, and power steering fluid levels* <input type="checkbox"/>	
3 Check engine/inverter coolant level* <input type="checkbox"/>	
4 Check windshield washer fluid level <input type="checkbox"/>	
! 5 Inspect for fuel, oil, coolant, and other fluid leaks <input type="checkbox"/>	
! Take special precautions, as these items may be related to safety and regulatory standards.	
* Inspect or install when equipped/required.	
**If equipped. If the SOS button is NOT illuminated green, refer to TIS for troubleshooting procedures.	
***Remove or uninstall if equipped.	

Completion and retention of this form is required to comply with Toyota's Warranty Policy.

  
Technician's Signature

Service Manager's Signature

Name (Please Print)

Name (Please Print)

Vehicle Identification Number (Sticker)

We hereby certify that all items on this form have been checked and corrected for proper operation as required.

## BATTERY MAINTENANCE

- 1 Perform HV/BEV battery check and maintenance\*  
(reference applicable TSB: *Maintenance for HV/BEV and Auxiliary Batteries*)
- 2 Charge auxiliary (12V) battery using the DCA-8000 Battery Diagnostic Tool in PDI Mode  
(reference applicable TSB: *Battery Maintenance During PDS and DCA-8000 Instruction Manual*)

## UNDER VEHICLE (ON HOIST)

- 1 Remove disc brake anti-rust covers/anti-corrosion wheel film\* (remove just before delivery to customer)  
(reference applicable TSB)
- 2 Inspect tires for defects/damage and adjust air pressure (including spare\*)
- 3 Install wheel covers/caps\*
- ! 4 Inspect for fuel, oil, coolant, and other fluid leaks
- 5 Inspect under the vehicle for damage, rust, etc.
- ! 6 Visually check bolts and nuts on chassis and powertrain for looseness
- ! 7 Remove spring spacers\*\*\*

## ROAD TEST

A complete road test helps promote customer satisfaction. Drive vehicle over a variety of road surfaces and driving conditions.

Enter Odometer Readings

Reading Before Test: 2 Reading After Test: 3

- 1 Ensure engine/hybrid/fuel cell system starts with all keys
- 2 Check engine/fuel cell stack operation\* while cold, during warm-up, and at normal operating temperature
- 3 Check transmission/transaxle operation
- ! 4 Check brake and parking brake operation
- ! 5 Check steering operation and off-center/vehicle pull/flutter
- 6 Inspect for abnormal noise, vibration, squeaks, rattles, etc.
- ! 7 Check heater and A/C operation
- 8 Check cruise control operation
- 9 Check heated/ventilated seat operation\*
- 10 Check Blind Spot Monitor (BSM) system operation\*
- ! 11 Check speedometer operation
- 12 Check Head-Up Display (HUD) operation\*

## FINAL INSPECTION AND CLEANING

- 1 Remove interior protective covers, unnecessary labels, tags, etc. (remove just before delivery to customer)
- 2 Visually inspect all interior parts for installation, damage, fit, dirt, etc.
- ! 3 Verify floor mat application and install using retaining clips\* (reference applicable TSB)
- 4 Remove Raggard™ vehicle protective wrap
- 5 Wash and clean vehicle
- 6 Inspect paint finish for scratches, chips, rust, dents, damage, etc.
- 7 Inspect exterior body parts for proper installation, damage, rust, etc.
- 8 Place service reminder sticker on inside of windshield, top left corner
- 9 Place Owner's Manual portfolio\* in glove box
- ! 10 Perform Techstream Health Check

Dealer Code: 37175

Date: 4-11-23



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VC

Name (Please Print)

Name (Please Print)

Vehicle Identification Number (Sticker)